

- 1: sending command code (ASC code) 'A' functions: tare, clear.
- 2: send the command code (ASC code) 'H' function: return the weight value (character format)
- 3: sending command code (ASC code) 'I' function: back to ADvalue (character format)
- 4: Zero Calibration process, the school zero, first send a command word (ASC code) 'G' command starts the calibration process and then send the word 'D' will need to fix the zero offsetsaved to EEPROM.
- 5: Calibration weight, first send a command word (ASC code) 'F' start weight calibration process, and then send the instruction word 'D' followed by sending a four-byte signed long set the standard type of weight value, note, first send low byte, and then send the high byte.
- 6: Addressing Command: send a command character (ASC code) "J", followed by sending the address: one byte hexadecimal number, such as 0x00. Transmitted, the handset returns command character "J" and address of the that successfully addressed. directive is valid until the next send addressing instructions.
- 7: send instruction word (ASC code) 'K' to return with a check of the AD values, a total of five bytes of data to return, first return to the four-byte hexadecimal format signed long data, receive the first word section is the highest byte of the fifth byte checksum is the sum of the first four bytes.
- 8: send instruction word (ASC code) 'L' return with a check and the weight value, a total of five bytes of data returned, the first returns of the four-byte hexadecimal format signed long data, receive the first bytes bytes is the highest, the fifth byte checksum is the sum of the first four bytes.

Attachment: return character format data to facilitate software debugging using the serial port. Hexadecimal format data to facilitate the return procedures, and with parity.

You can use the serial debugging assistant.

On the module and the sensor connection: E + connection sensor's power supply is (usually red) E- connect the sensor power negative (usually black) S + connection sensor signal is output S- connected sensor signal negative output if testing found that AD is negative, then the signal pair for it.